



## NUMERICAL LIST OF PARTS FOR 261-32 MACHINE

UMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	
110(803)	Tension (needle thread)	223(809)	Needle Guard	802(819)	Presser Bar Lifting	1664(809)	Feed Roll Guide Bar Adjusting Screw Nut	
	Releasing Shaft Crank Connecting Link	226(805)	(movable) Screw Loaper Avoiding	807(819)	Lever Hinge Screw Feed Roll and Presser	1742(803)	Tension (looper thread)	
	Hinge Screw(2)		Eccentric Forked	914(803)	Bar Lifter Hinge Screw Feed Lifting		Regulating Thumb	
120(805)	Looper Avoiding Eccentric Forked	ł	Connection Slide Block Cover Screw(2)	714(8037	Eccentric Forked	2070	Nut(3) Pressor Box Spring	
	Connection Brocket	226(809)	Thread (looper) Thread	044/810/	Connection Screw(short) Oil Reservoir Screw(21)		Washer	
	and Oil Connection Screw(2)	l .	Guide (front of bed) Screw (right)	966(819) 1036(830)	Feed Roll Eccontric	2102	Tension (needle thread) Disc(6)	
131(805)		229(809)	Thread (looper) Thread		Set Screw(2)	2807	Mounting Cushion	
144(804)	Bracket Screw Arm Rotary Shaft		Guide (intermediate) Bracket Screw(2)	1036(830)	Needle Bar Connecting Link Hinge Stud	Catalog	Screw Washer	
	Scrow (back)	229(809)	Thread (needle) Thread		Position Set Screw	3651	Needle (Size No. 22)	
146(819) 146(813)	Belt Guard Screw(2) Mounting Cushian		Guide (intermediate)	1047(830)	Looper Driving Arm Connection Link	7071	Feed Eccentric Clamping Washer	
	Screw	229(809)	Bracket Scraw(2) Thread (looper) Thread		Hinge Pin Set Screw(2)	7071	Thread (looper) Take-	
152(819) 157(805)	Face Plate Screw(2) Oil Pump (Centrifugal)		Guide (front of bed)	1057(830)	Feed Roll Lifting		up Thread Guide	
137(003)	Body Screw(3)	229(809)	Cover Catch Scrow(2) Thread (needle) Thread	1057(830)	Bracket Clamping Screw Looper Driving Arm	7071	(right) Screw Washer Thread (needle)	
161(819)	Presser Bar Lifting Lever Extension	,	Guide (left) Screw(2)	1	Connection Crank	,	Eyelet (side of arm)	
	Screw(2)	229(809)	Thread (needle) Thread Guide (right) Scrow(2)	1057(830)	Clamping Screw Presser Bar Guide	10106	Position Screw Washer Tension (looper thread)	
171(805)	Bed Rotary Shaft	237(809)	Thread (looper) Thread		Bracket Clamping Screw		Disc(6)	•
	Bushing (intermediate)		Guide Bracket Support Screw (upper)	1133(830)	Needle Bar Bushing (lower) Set Scraw	12162	Thread (looper) Thread Guide (front of bed)	
172/002\	Oil Connection Screw(2)	237(809)	Thread (looper) Take-	1133(830)	Needle Bar Bushing		Cover Hinge Pin(2)	
172(803)	Feed Lifting Eccentric Forked		up Thread Guide (left)	1133(805)	(upper) Set Screw Presser Bar Bushing	13288	Arm Top Cover (front)	
	Connection Screw (long)	240(809)	Screw Thread (looper) Take-	1133(803)	(lower) Set Scrow		Stitch Regulator Plunger Spring Stop	
175(830)	Looper Driving Arm Connection Cap		up Thread Separator	1250(830)	Thread (looper) Take- up Cover Position		Ring	
	(lower) Screw(2)	316(803)	Thread Retainer Screw Tension (needle		Screw Stud	13994	Needle Bar Bushing (lower and upper)	
175(830)	Looper Driving	310(803)	thread) Releasing	1253(830)	Looper Eccentric		Oil Wick Clip(2)	
	Arm Connection Crank	374/000)	Shaft Stop Screw		Connection Slide Black Stud Collar	14442-001	Needle Bar complete,	•
175(805)	(upper) Scrow(2) Needle Bar	376(809)	Tension (needle thread) Bracket Screw		Set Screw(2)		for 1/8 in 1/8 in. gouge 128215 and	
173(003)	Connecting Stud	430(830)	Tension (looper thread)	1255(805) 1258(830)	Feed Dog Screw Feed Roll Driving		146573	
	Clamping Screw	443(830)	Body Set Screw Feed Bar Hinge Pin	1230(030)	Shoft (upright)	14475	Needle Bar Connecting Link	
175(830)		445(050)	Set Screw		Driving Collar Set		Screw Cap Disc	
	up Stripper Plate Bracket Screw(2)	443(830)	Feed Roll Clutch Body Set Screw(2)	1259(830)	Screw(4) Arm Rotary Shaft	15405	(fiber)	
176(809)	Slack Thread	443(830)	Looper Holder Shaft		Bevel Gear Set Screw(2)	15405 15405	Number Plate Rivet(2) Trade Mark Rivet(2)	
	Controller Clamp Screw		Bushing (back) Set	1259(830)	Arm Shaft (upright) Bevel Gear (upper)	15444	Tension (needle thread)	
176(809)		444/0703	Screw		Set Screw(2)		Releasing Shaft Stap Screw 316(803) with	
	Thread Guide	446(830)	Looper Driving Arm Hinge Stud Set Screw	1259(830)	Arm Shaft (upright) Collar Set Screw(2)		1547(809)	
174/000\	Bracket Screw Thread (needle)	446(830)	Looper Eccentric	1259(830)	Feed Roll Feed	16532 17022	Arm Dowel Pin(2) Thread (looper) Take-	
170(007)	Eyelet (side of arm)		Connection Slide Black Stud Set Screw	1	Regulator Locking	17022	up Stripper Screw	
100(005)	Position Screw	447(830)			Slide Ratchet Wheel Retaining Collar Set	00.407	Washer(2)	
189(805)	Oil Pump (Centrifugal) Screen Frame Screw(3)	453(830)	Feed Roll Bracket		Screw(2)	20437	Feed Rall Guide Bar Screw Washer(2)	
190(809)	Presser Foot Screw		Shaft Bushing (lower) Set Screw	1259(830)	Looper Eccentric and Feed Lifting	20799-002	Needle Bar Bushing	
193(809)	Needle Guard (mavable) Holder Screw	453(830)	Feed Roll Bracket	l	Eccentric Set Screw(2)	20995	(lower) Thread (looper)	
197(819)			Shaft Bushing (upper) Set Screw	1266(830)	Thread (looper) Take- up Set Screw(2)		Thread Guide (front	
	(head end) Hinge Plate and Cover	453(830)	Feed Roll Clutch	1300(803)	Bed Rotary Shaft		of bed) Cover Lock Spring Position Pin	
	Scrow(4)		(brake) Bushing Set		Sprocket Wheel Set	22833	Feed Roll Bracket	
202(813)		454(830)	Scraw(2) Laoper Holder Shaft	1324(803)	Screw(2) Looper Avoiding		Pressure Spring	
	Bushing (left) Cover Gasket Screw(4)		Bushing (front) Set		Eccentric Forked	22837	Feed Roll with 447(630)	
202(806)		456(830)	Screw Looper Eccentric	İ	Connection Crank Clamping Screw	22839	Presser Foot (triple	
202(809)	Screw(2) Thread (looper)	430(000)	Connection Slide Block	1375(830)	Feed Roll Eccentric		hinged) complete, for	
202(803)	Thread Guide Bracket	456(830)	Stud Set Screw Looper Thread Guide	1443(802)	Set Screw Lap Seam Feller		1/8 in 1/8 in. and 9/64 in 9/64 in.	
200(000)	Support Screw (lower)	430(030)	Brocket Holder Set	1440(002)	Screw(2)		gauges, 22919, 22920,	
202(809)	Thread (looper) Thread Guide (front of bed)	457/0001	Screw	1448(830)	Belt Guard Halder Screw(2)		22922, 22923, 22924, 51362(809), two 22921	
	Cover Lock Spring	457(830)	Feed Roll Clutch Shaft Arm Bushing (rear)	1448(830)	Bed Rotary Shoft Belt		and six 50008(803)	
203(809)	Screw Thread (looper)		Set Screw		Guard Set Screw(2)		Note: 22839 is furnished as regular	
*****	Take-up Stripper	460(830)	Feed Roll Clutch Shaft Collar Set Screw(2)	1449(809)	Thread (needle) Take- up Plate Spring Screw		to the machine when	
203(809)	Screw(2) Thread (looper)	462(830)		1454(805)	Feed Roll Bracket		called for in standard	
200(507)	Thread Tube (belt		Baval Gear Set Scraw(2)	1	Shoft Lifting Lover Guide Clomping Screw		gauges of 1/8 in 1/8 in, and 9/64 in	
204/200)	guard) Seat Screw(3)	462(830)	Feed Roll Driving Shaft (horizontal) Bevel Gear	1454(830)	Looper Holder Shaft		9/64	
206(809)	Looper Thread Guide Screw		Set Screw(2)	1,000,000	Collar Clamping Screw		Note: For 1/8 in 1/8 in., order Code 501,	
207(805)		624(830)	Arm Rotary Shaft Thrust Collar Set Screw(2)	1485(805)	Needle Bar Connecting Stud Slide Black		for 9/64 in 9/64 in.,	
	Flanged Bushing (back) Oil Sump	624(830)			Guide Screw(2)		order Code 502	
	Tube Holder Screw		Releasing Shaft Crank	1485(809)	Oil Reservair Sight Gauge Window		Note: When ordering 22839, code for gouge	
207(809)	Thread (looper) Take- up Stripper Plate	662(809)	Set Scréw Lap Seam Feller Spring		Retainer Screw(2)		required must be stated	
	Scraw(2)		Screw(2)	1498(806)	Needle Set Screw(3)	22919	Presser Foot Plate for	
207(809)	Thread (needle)	665(809)	Thread (looper) Take- up Stripper Plate	1520(803)	Feed Bar Hinge Pin		1/8 in. – 1/8 in. and 9/64 in 9/64 in.	
208(805)	Eyelet Scraw Oil Rosarvoir		Thread Guard Screw(2)	1520(809)	Set Screw Lock Nut Leaper Driving Arm		gauges	
	Screen Frame Screw(3)	690(806)	Bed Rotary Shaft Bolt		Ball Scrow Stud Nut		Note: for 1/8 in 1/8 in., order Code 501	
217(809)	Feed Eccentric Clamping Washer	691(806)	Guard Cover Screw(2) Throat Plate Screw(3)	1547(809)	Tension (needle thread) Releasing Shaft Stop		For 9/64 in 9/64 in.	
	Screw	724(809)	Thread (needle)		Screw Nut		order Code 502 Note: When ordering	
219(809)			Eyelet (side of arm)	1662(819)	Feed Roll Eccentric		22919, code for gauge	
	up Thread Guide (right) Screw	783(805)	Screw Bed Extension Scrow(2)		Connecting Rod Hinge Scraw Nut	}	required must be stated.	
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2920	DESCRIPTION Plate	NUMBER 51292/9001	DESCRIPTION Theref (leave) Tele	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
	Presser Foot Plate Leveling Spring	51282(809)	Thread (laoper) Take- up Cover Lock Spring	139017	Bed Oil Plug Screw Washer	139315	Thread (looper) Tak up Thread Guide
21	Presser Foot Plate and		Scrow	139030	Bed Rotary Shaft		(right) (for one three
	Yielding Heel Connection(2)	51283(830)	Machine Pulley Set		Bushing (left) Cover	139316	Thread (looper) Tak
22	Presser Foot Shank	51362(809)	Screw(2) Presser Foot Plate	139031	Bed Rotary Shaft Bushing (left) Cover		up Thread Guide
23	Presser Foot Yielding	31302(007)	Leveling Spring Screw	ļ	Gasket		(right) (for two three
	Heel	51369(813)	Arm Top Cover (front)	139035	Bed Rotary Shaft Belt	139317	Thread (looper)
24	Presser Foot Yielding		Screw(4)	10,000	Guard Caver		Take-up Thread Separator
	Heel Spring	51369(813)	Arm Top Cover	139036	Bed Rotary Shaft Belt	139318	Thread (looper)
57	Lap Seam Feller Slide		Screw(4)		Guard Cover 139035	137316	Thread Guide (front
	Filler Plate	51369(803)	Looper Driving Arm		with 139037		of bed) with 139321
103	Looper Driving Arm		Hinge Stud Clamping Screw	139037	Bed Rotary Shaft Belt		and two 139320
	Connecting Link and two Hinge Pins	51369(805)	Oil Lead Screw		Guard Cover Gasket (cork)	139319	Thread (looper)
362	Feed Roll Guide Bar	51460(805)	Thread (needle) Take	139046	Feed Bar Hinge Pin		Thread Guide (front
	Adjusting Screw	1	up Clamping Screw	137040	Slide Block		of bed) Plate with
	Pressure Ball	51 570(803)	Tension (needle	139069	Looper Driving Arm	120220	20995
276	Laoper Position Pin		thread) Regulating		Connection Crank with	139320	Thread (looper) Thread Guide (front
043	Thread Cutter Screw	1	Thumb Nut(3)		1057(830)		of bed) Thread
	Wosher(2)	51581(813)	Mounting Cushion	139070	Looper Driving Arm		Retaining Pin (long
572	Tension (needle thread)	E) 41 4(0) (0)	Bolt Nut		Connection Crank	120201	
220	Releasing Disc(3)	51614(818)	Pressure Regulating Thumb Screw Nut	12000	Ball Screw Stud	139321	Thread (looper)
220	Tension (needle thread) Thread Guide (back)	54242	Slock Throad	139074	Looper Eccentric		Thread Guide (front of bed) Thread
008(803)	Presser Foot Plate	37474	Controller Clamp		Connection Slide Block	i	Retaining Pin (sha
000(003)	Hinge Screw(2)	54246-001	Tension (needle	139097	Looper Holder Shaft		
(608)800	Presser Foot Plate		thread) Releasing	15/07/	Coller with 1454(830)	139322	Thread (looper)
	Yielding Heel	1	Shaft	139111	Needle Bar		Thread Guide (front of bed) Thread
	Connection Hinge	54872	Tension (needle	137111	Needle Bar Connecting Stud		Retainer
	Screw(2)	1	thread) Releasing		Slide Block	139323	Thread (looper)
008(803)	Presser Foat	1	Shaft Crank with	139144	Thread (looper) Take-		Thread Guide (front
	Yielding Heel Hinge		624(830)	.571-44	up with two 1266(830)		of bed) complete,
	Screw(2)	54988	Tension (needle	139145	Thread (looper) Take-		226(809), 50362(809
037(818)		1	thread) Releasing Pin(3)		up Cover		139318, 139319,
	Throat Plate Screw	59456	Pin(3) Needle Bar Connecting	139146	Thread (looper) Take-		139322 and two
	Hale Cover Screw(2)	37430	Stud Slide Block		up Cover Hinge Pin		50411(809)
040(804)	Bed Rotary Shaft	1	Guide Screw Washer(2)	139147	Thread (looper) Take-	139324	Thread (looper)
122/005	Screw (right)	59537	Tension (needle	1	up Cover Lock Spring		Thread Guide Brack
123(805)	Oil Pump (Centrifugal)		thread) Spring	139148	Thread (looper) Take-	139325	Thread (looper)
150(830)	Impeller Locking Screw Bed Rotary Shaft		Bushing (large)(3)	}	up Stripper		Thread Guide Brack
130(630)	Bushing Flanged	59538	Tension (needle	139152	Thread (looper) Take-	120202	Support
	(right) Spacing		thread) Spring	1	up Stripper Plate	139327	Thread (looper)
	Collar Set Scraw(2)		Bushing (small)(3)	120154	Thread Guard		Thread Tube (belt guard) complete.
150(830)	Looper Avoiding	59539	Tension (needle	139154	Thread (laoper) Take-		three 139161 and s
	Eccentric Set Screw(2)		thread) Screw Stud	139157	up Thread Guide (left)		139162
257(809)	Oil Flow Window Cap		50326(803) with	137137	Thread (laoper) Take- up Thread Separator	139330	Thread (looper)
	Screw(4)	44510	51570(803)(3)		Thread Retainer		Thread Guide
326(803)	Tension (needle thread)	64519	Arm Top Cover (front)	139158	Thread (looper)		(intermediate)
	Screw Stud(3)		Stitch Regulator Plunger Spring		Thread Guide		Bracket
328(803)	Feed Regulating Screw	68002	Tension (needle	1	(intermediate)	139330	Thread (needle)
342(809)	Thread (looper) Thread	00002	thread) Bracket	139158	Thread (Iooper)		Thread Guide
	Guide (intermediate) Scrow(2)	68008	Thread (needle) Take-		Thread Guide (left)		(intermediate)
342(809)	Thread (looper) Thread		up Plate	139158	Thread (looper)	139331	Bracket Thread (needle)
-42(00)	Guide (left) Screw(2)	68164	Thread (needle) Take-	1201 00	Thread Guide (right)	139331	Thread Guide Brack
342(809)	Thread (laoper) Thread		up Plate Spring	139158	Thread (needle) Thread Guide	139366	Lap Seam Feller SI
	Guide (right) Screw(2)	121 449	Lap Seam Feller	}	(intermediate)	139393	Slack Thread
342(809)	Thread (needle)		Clamping Plate	139158	Thread (needle)	,=,,,,,	Controller
	Thread Guide	121629	Lap Seam Feller on		Thread Guide (left)	139395-002	Thread (needle) To
	(intermediate) Scrow(2)		Shank with Yielding	139158	Thread (needle)		up with 51460(805)
362(809)	Thread (looper)		Lower Scroll with	1	Thread Guide (right)	139396-002	Thread (needle)
	Thread Guide (front		230066 and two				Take-up camplete,
			662(809), for MH	139161	Thread (looper) Thread		1449(809), 68008,
411(900)	of bed) Screw (left) Thread (Inoner)		M	1			* P14 4 1 120205 5
411(809)	Thread (looper)		Special H		Tube (belt guard)(3)	100/110	
411(809)			Special H MH.	139162		139419	Machine Pulley "V
411(809)	Thread (looper) Thread Guide (front		мн,	139162	Tube (belt guard)(3) Thread (looper) Thread Tube (belt	139419	Machine Pulley "V belt groove with tw
	Thread (looper) Thread Guide (front of bod) Thread				Tube (belt guard)(3) Thread (looper) Thread Tube (belt guard) Bushing(6)	139419	Machine Pulley "V belt groove with tw 51283(830) for 3/8
	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2)		MH, Special H	139162	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)		Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt
422(803)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw		MH, Special H M,		Tube (belt guard)(3)  Thread (loaper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front	139419 139432	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting
422(803)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch		MH, Special H M, Special H H, and special heavy-	139171	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch		Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt
422(803)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank		MH, Special H M, Special H H, and special heavy- weight materials, for		Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)		Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked
422(803) 443(803)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in.	139171	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Catch	139432	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension
422(803) 443(803)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of	139171	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bad) Cover Catch  Thread Guide (front of bed) Cover Catch  Thread Guide (front of bed) Cover Hinge	139432 139476	Machino Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension
422(803) 443(803)	Thread (looper) Thread Guide (front of bød) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal)		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in.	139171 139172	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)	139432 139476	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "Y" belt Foed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830)
422(803) 443(803)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Geer and Feed		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering	139171	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)	139432 139476 139496	Machine Pulley "V belt groove with tw 51283(930) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth
422(803) 443(803)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Buxhing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of	139171 139172	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread Guide (front of bed) Cover Hinge  Plato(2)  Thread (looper)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Hinge	139432 139476 139496	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in
422(803) 443(803) 470(804)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2)		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges	139171 139172	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bad) Cover Catch  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread Guide (front of bed) Cover Lock	139432 139476 139496	Machine Pulley "V belt groove with tw \$1283(830) for 3/6 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in.,
422(803) 443(803) 470(804) 491(805)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2)		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be	139171 139172 139173	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring	139432 139476 139496	Machine Pulley "V belt groove with tw \$1283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in, - 1/8 in y/64 in 9/64 in., 5/32 in 5/32 in.,
422(803) 443(803) 470(804) 491(805)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2)	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated.	139171 139172	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bad) Cover Catch  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread Guide (front of bed) Cover Lock	139432 139476 139496	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16
422(803) 443(803) 470(804) 491(805)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Fed Roll Driving Shaft (horizontal) Spur Geor and Feed Roll Shaft Spur Geor Cover Plate Screw(2) Arm Screw (loft)(2) Arm Screw (loft)(2)	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be	139171 139172 139173	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)	139432 139476 139496	Machine Pulley "V bets groove with tw 51283(830) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dag, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use with
422(803) 443(803) 470(804) 491(805) 504(830)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (left)(2) Arm Shaft (upright) Bushing (upper) Set	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with	139171 139172 139173	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread Guide (front of bed) Cover Hinge Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread (looper)  Thread (looper)  Thread (looper)  Thread (looper)  Thread Guide (front of bed)  Thread Guide (front of bed)  Thread Guide (front of bed)	139432 139476 139496	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dag, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596
422(803) 443(803) 470(804) 491(805) 504(830)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clomping Screw Feed Roll Driving Shaft (horizontal) Spur Geor and Feed Roll Shaft Spur Geor Cover Plate Screw(2) Arm Screw (left)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw	128215	MH, Special H  M, Special H  H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clump with three 1498(806) for	139171 139172 139173	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread Guide (front of bed) Cover Hinge Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread Guide (front of bed) Cover Lock	139432 139476 139496	Machine Pulley "V belt groove with tw \$1283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is
422(803) 443(803) 470(804) 491(805) 504(830) 555(805)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Serew (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in. 1/8 in. and	139171 139172 139173	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)	139432 139476 139496	Machine Pulley "V bets groove with tw 51283(930) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dag, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use wit 28839 and 143596 Note: 139497 is furnished as regula
422(803) 443(803) 470(804) 491(805) 504(830) 555(805)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal)	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clomp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering	139171 139172 139173	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread Guide (front of bed) Cover Hinge Plate(2)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread (looper)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread Guide (front of bed) Cover Lock  Spring Reinforcing	139432 139476 139496	Machine Pulley "V belt groove with tw 51283(830) for 3/8 "V" belt Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regulo the machine when
422(803) 443(803) 470(804) 491(805) 504(830) 555(805)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (left)(2) Arm Shaft (upright) Bushing (upper) Set Scrow Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovol Gear Cover	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 lin 1/8 in. and 9/64 in 9/64 in. gauges	139171 139172 139173	Tube (belt guard)(3)  Thread (looper) Thread Tube (belt guard) Bushing(6) Thread (looper) Thread Guide (front of bed) Cover Catch Thread (looper) Thread Guide (front of bed) Cover Hinge Plate(2) Thread (looper) Thread Guide (front of bed) Cover Lock Spring Thread (looper) Thread Guide (front of bed) Cover Lock Spring Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate Thread (needle)	139432 139476 139496	Machine Pulley "V bets groove with tw \$1283(830) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in \$/32 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regula the machine when called for in standa
422(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Priving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (left)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovel Gear Cover Screw(2)	128215	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clomp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering	139171 139172 139173 139174	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock Spring  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Lock Spring Reinforcing  Plate  Thread (needle)  Eyelet	139432 139476 139496	Machine Pulley "V bets groove with tw 51283(930) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/46 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regulo the machine when called for in standagouges of 1/8 in
422(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809) 608(813)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovol Gear Cover Screw(2) Bed Oil Plug Screw		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required.	139171 139172 139173 139174 139177	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Hinge Plote(2)  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Lock Spring  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Lock Spring  Thread (looper)  Thread Guide (front of bed) Cover Lock Spring  Plote Thread (needle) Eyelet  Thread (needle)	139432 139476 139496	Machine Pulley "V bets groove with tw 51283(830) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in. 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regulo the machine when called for in standa gauges of 1/8 in 1/8 in. and 9/64 in.
442(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2) Arm Srew (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovol Gear Cover Screw(2) Bed Oil Plug Screw Feed Eccentric Body	128215	MH, Special H  M, Special H  H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required. Leopor Driving Arm	139171 139172 139173 139174 139177 139181 139190	Tube (belt guard)(3)  Thread (looper) Thread Tube (belt guard) Bushing(6) Thread (looper) Thread Guide (front of bed) Cover Catch Thread (looper) Thread Guide (front of bed) Cover Hinge Plate(2) Thread (looper) Thread Guide (front of bed) Cover Lock Spring Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate Thread (needle) Eyelet Thread Cutter (knife) Machine Cushion	139432 139476 139496	Machine Pulley "V bets groove with tw \$1283(30) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dag, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regulo the machine when celled for in standa gauges of 1/8 in 1/8 in. and 9/64 in. 9/64 in.
442(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809) 668(813) 061(830)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (left)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bevol Gear Cover Screw(2) Bed Oil Plug Screw Feed Eccentric Body Set Screw(2)		MH, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 In 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required. Laoper Driving Arm Ball Screw Stud Nut	139171 139172 139173 139174 139177 139181 139190 139191	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread (looper)  Thread Guide (front of bed) Cover Hinge  Plate(2)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring Reinforcing  Plate  Thread (needle)  Eyelet  Thread (cutter (knife)  Machine Cushion  Mounting Cushion	139432 139476 139496	Machine Pulley "V bets groove with tw \$1283(930) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in. 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143594 Note: 139497 is furnished as regula the machine when called for in standagauges of 1/8 in 1/8 in. and 9/64 in., Note: When orderin.
442(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809) 668(813) 061(830)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovol Gear Cover Screw(2) Bed Oil Plug Screw Feed Eccentric Body Set Screw(2) Mounting Cushion	128551	MH, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required. Looper Driving Arm Ball Screw Stud Nut Lock Washer	139171 139172 139173 139174 139177 139181 139190 139191	Tube (belt guard)(3)  Thread (looper) Thread Tube (belt guard) Bushing(6) Thread (looper) Thread Guide (front of bed) Cover Catch Thread (looper) Thread Guide (front of bed) Cover Hinge Plate(2) Thread Guide (front of bed) Cover Lock Spring Thread (looper) Thread Guide (front of bed) Cover Lock Spring Thread (looper) Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate Thread (needle) Eyelet Thread (needle) Eyelet Thread Cutter (knife) Machine Cushion Mounting Cushion Looper Avoiding Eccentric Forked Connection Crank	139432 139476 139496	Machine Pulley "V bets groove with tw 51283(930) for 3/8 "V" bets feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in. standay of the machine when called for in standa gouges of 1/8 in 1/8 in. and 9/64 in. Note: When orderin, 139497 state gauge
442(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809) 668(813) 061(830)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Feed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (left)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bevol Gear Cover Screw(2) Bed Oil Plug Screw Feed Eccentric Body Set Screw(2)		MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required. Looper Driving Arm Ball Screw Stud Nut Lock Washer Tension (needle	139171 139172 139173 139174 139177 139181 139190 139191	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Look  Spring Reinforcing  Plate  Thread (needle)  Eyelet  Thread (cutter (knife)  Machine Cushlon  Mounting Cushlon  Looper Avoiding  Eccentric Forked  Connection Crank  (forked) with	139432 139476 139496 139497	Machine Pulley "V bets groove with tw 51283(830) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regula the machine when called for in standagauges of 1/8 in 1/8 in. and 9/64 in. Note: When orderin 139497 state gauge required.
442(803) 443(803) 470(804) 491(805) 504(830) 555(805) 579(809) 6608(813) 061(830) 069(813)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovol Gear Cover Screw(2) Bed Oil Plug Screw Feed Eccentric Body Set Screw(2) Mounting Cushion	128551	MH, Special H  M, Special H  H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required. Looper Driving Arm Ball Screw Stud Nut Lock Washer Tension (needle thread) Thread	139171 139172 139173 139174 139177 139181 139190 139191 139257	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Thread Guide (front of bed) Cover Catch  Thread Guide (front of bed) Cover Hinge Ploto(2)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread (looper)  Thread Guide (front of bed) Cover Lock  Spring  Thread (looper)  Thread (looper)  Thread (looper)  Thread (looper)  Thread (looper)  Thread (spring  Plote  Thread (needle)  Eyelet  Thread Cutter (knife)  Machine Cushion  Mounting Cushion  Looper Avoiding  Eccentric Forked  Connection Crank (forked) with  1324(803)	139432 139476 139496	Machine Pulley "V bets groove with tw \$1283(830) for 3/8 "V" bets Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dog, 12 teeth (8 teeth to the inch For 1/8 in 1/8 in 9/64 in., 5/32 in., 5/32 in., 5/32 in., 5/32 in., 5/32 in., 5/32 in., 5/34 in., 5/32 in., 5/32 in., 5/32 in., 5/34 in., 5/34 in., 5/34 in., and 3/16 in., 3/16 gauges, for use wit 22839 and 143596 Note: 139497 is furnished as regulate machine when called for in standagauges of 1/8 in., 1/8 in., and 9/64 in., Note: When orderin 139497 state gauge required. Feed Bar Hinge Pin
0411(809) 0422(803) 0422(803) 0443(803) 0470(804) 0491(805) 0504(830) 0555(805) 0579(809) 0608(813) 1069(813) 1069(813) 1282(819) 1282(819)	Thread (looper) Thread Guide (front of bod) Thread Retainer Screw(2) Bed Rotary Shaft Bushing Flanged (right) Set Screw Fed Roll Clutch Shaft Driving Crank Clamping Screw Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw(2) Arm Screw (loft)(2) Arm Shaft (upright) Bushing (upper) Set Screw Arm Rotary Shaft Plug Screw Feed Roll Driving Shaft (horizontal) Bovol Gear Cover Screw(2) Bed Oil Plug Screw Feed Roll Driving Shaft (brizontal) Bovol Gear Cover Screw(2) Bed Oil Plug Screw Feed Eccentric Body Set Screw(2) Mounting Cushion Bolt with 51581(813)	128551	MH, Special H M, Special H H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. Note: When ordering 121629 weight of material and gauges of machine must be stated. Needle Clamp with three 1498(806) for 1/8 in 1/8 in. and 9/64 in 9/64 in. gauges Note: When ordering 128215, state gauge required. Looper Driving Arm Ball Screw Stud Nut Lock Washer Tension (needle	139171 139172 139173 139174 139177 139181 139190 139191	Tube (belt guard)(3)  Thread (looper)  Thread Tube (belt guard) Bushing(6)  Thread (looper)  Look  Spring Reinforcing  Plate  Thread (needle)  Eyelet  Thread (cutter (knife)  Machine Cushlon  Mounting Cushlon  Looper Avoiding  Eccentric Forked  Connection Crank  (forked) with	139432 139476 139496 139497	Feed Lifting Eccentric Forked Connection Bed Extension Looper Driving Arm with 1047(830) Feed Dag, 12 teeth (8 teeth to the inch; For 1/8 in 1/8 in. 9/64 in., 5/32 in 5/32 in., and 3/16 in 3/16 gauges, for use with 22839 and 143596 Note: 139497 is furnished as regulathe machine when called for in standa gauges of 1/8 in 1/8 in. and 9/64 in. 9/64 in. Note: When ordering 139497 state gauge

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
139509	Looper Eccentric	140610(819)	Arm Hole Plug Screw	143440	Bed Rotary Shaft	143491	Needle Bar Bushing
	Connection Slide Block Stud Gasket	140676(819)	Arm Top Cover Plug Scrow	}	Bushing (intermediate) Oil		(lower and upper) Oil
139510	Feed Bar Hinge Pin	140717(819)	Pressure Regulating		Connection	Į.	Wick complete, 143490, 146703 and
	(eccentric) Oil Plug		Thumb Scrow	143441	Bod Rotary Shaft	1	two 13994
139510	Looper Driving Arm	140999(813)	Bed Cover Hole		Bushing	143492	Needle Bor Bushing
139510	Hinge Stud Oil Plug Leoper Eccentric	141002(803)	Plug Screw Tension (looper		(intermediate) Oil Connection 143440		(lower and upper) Oil Wick Guide Tube (Arm)
	Connection Slide	, 141002(000)	thread) Screw Stud(3)	1	with 143442	143494-002	Needle Bar
	Block Stud Oil Plug	141005(830)	Looper Clamping	143442	Bed Rotary Shaft		Connecting Link,
139516	Feed Bor Hinge Pin	1	Screw		Bushing	}	Connecting Stud and
139519	(eccentric) Thread (laoper)	141032(869)	Feed Roll Guide Bracket Screw(2)	1	(Intermediate) Oil Connection		Hingo Stud with 14475 and 139533
	Thread Guide (front	141068(819)	Feed Roll Driving		Oil Tube	143499	Oil and Lint Guard
	of bed) Cover Hinge	1	Shaft (horizontal)	143443	Bed Rotary Shaft	143500	Oil Pipe and two
	Plate (left) 139172	1	Spur Gear and Feed	140444	Bushing (left)		each 143124 and
139520	with 12162 Thread (looper)		Roll Shaft Spur Gear Cover Screw(2)	143444	Bed Rotary Shaft Bushing Flanged	143501	143125 Oil Pipe with 143124
107320	Thread Guide (front	141141(869)	Food Roll Bracket	1	(right) with plug	143301	and 143125
	of bed) Cover Hinge	147141(007)	Shaft Set Screw(2)	143445	Bed Rotary Shaft	143502	Oli Pipe with two
	Plate (right) 139172 with 12162	141143(803)	Feed Roll	ì	Bushing Flanged		each 143124 and
139533	Needle Bar Connecting		Eccentric	ł	(right) Spacing Collar with two	143503	143125 Oil Pipe for 143504
	Link Screw Cap	}	Connecting Rod Hinge Screw	1	50150(830)	143504	Oil Pipe complete,
139534	Leoper Driving Arm	141146(869)	Arm Rotary Shoft	143446	Bed Rotary Shaft		143503 143065
120525	Hinge Stud		Sprocket Wheel Set	1	Spracket Wheel with	1	with 143066
139535	Looper Eccentric Connection Slide Black		Scrow(2)	1	202253 and two 1300(803)		(for Agents only)
	Stud Collar and Looper	141158(869)	Looper Holder	143448	Feed Bor	143506	Oil Reservoir
	Driving Arm Hinge	141163(805)	Clamping Scraw Bed Rotary Shaft	143449	Food Eccentric	143507	Oil Reservoir complete
	Stud Support with	1	Screw (left)		(adjustable)		143506, 143509, 143542, 143601,
	51369(803) and two 1253(830)	141244(830)	Feed Roll Guide Bar	}	complete, 217(809), 7071, 50328(803),	1	144307, 164133,
140061(809)		140004	Adjusting Screw		and two 51061(830)	1	164134, two 1485(809)
	Guide (front of bed)	142354 143015	Presser Bor Spring Arm Shaft (upright)	143450	Food Eccentric Sildo	1	and three each 208(805
	Cover Hinge Plote	1430.3	Bevel Geer (upper)		Block	143508	and 164132 Oil Rosesvoir Gasket
1401004000	Screw(2) Thread Guide (front	1	left hand spiral with	143451	Feed Lifting	143509	Oil Reservoir Screen
140180(809)	of arm) Screw		two 1259(830)		Eccentric Forked Connection Slide	143510	
140279(830)	Feed Roll Clutch	143061 143062	Oil Flow Body Gasket(2) Oil Flow Window		Block	143310	Presser Bar Lifting Lever
	Shaft Arm Bushing	143063	Oil Flow Window Cop	143454-001	Looper Avoiding	143511-001	Presser Bar Lifting
1 (00000(000)	(front) Set Screw	143065	Oil Pipe Clamping	Ì	Eccentric with two		Lover Spring
140295(803) 140296(830)	Bed Cover Scrow(14) Arm Rotary Shaft		Sleeve	143455	50150(830) Looper Avoiding	143514	Tension (looper thread)
.40270(000)	Bushing (center) Set	143066	Oil Pipe Clamping Slaeve Nut	143433	Eccentric Forked	143515	Spring(3) Tension (looper thread;
	Screw	143071	Oil Pump (Contrifugal)	1	Connection	1.403.5	Screw Stud 141002(803)
140296(830)		1	Body Position Pin(2)	143456	Looper Avaiding		with 1742(803)(3)
	Flanged Bushing (back) Set Screw	143073	Oil Pump (Centrifugal)		Eccentric Forked Connection Brocket	143517	Thread (looper) Take-
140298(830)		143085	Impeller Feed Roll Feed	1	with 456(830)		up Stripper Plate
· ·	Bushing (lower) Set	143003	Regulator	143457	Looper Avoiding	143518	Thread (looper) Take-
1400044510	Scrow	143086	Feed Roll Feed		Eccentric Forked		up Stripper Plate Brocket
140304(819)	Oil Reservoir Drain Plug		Regulator Locking Slide		Connection Bracket Oil Connection	143521	Thread (looper)
140331(830)		143087	Feed Roll Feed Regulator Lacking Slide	143458	Looper Avoiding		Thread Guide (front
	Flanged Bushing	1	Ratchet Wheel		Eccentric Forked		of bed) Cover
140331(830)	(front) Set Screw	143088	Feed Roll Feed		Connection Slide Block	143522	Thread (looper) Thread Guide (front
140331(830)	Bed Rotary Shaft Bushing (intermediate)	1	Regulator Lacking	143459	Looper Avoiding	1	of bed) Cover 143521
	Set Scrow	143124	Slide Ratchet Wheel Pin OII Pipe Clomping		Eccontric Forked Connection Slide		with 139171 and two
140331(830)	Bed Rotary Shaft	143124	Sleeve(6)		Black Cover (back)		229(809)
	Bushing (left) Set	143125	Oil Pipe Clomping	143460	Looper Avoiding	143524	Thread Cutter Support
140333(830)	Screw Arm Rotary Shaft	i	Sleeve Nut(6)	1	Eccentric Forked		and Thread Guide
140555(050)	Bevel Gear Position	143126	Oil Pipe Clamping		Connection Slide	143542	Oil Reservoir Screen
	Scrow	143134	Sleeve Adaptor(5) Feed Roll Feed		Black Cover (front)	143548	Frame Looper Thread Guide
140359(805)		1	Regulator 143085 with	143462	Looper Eccentric		Bracket
140440(919)	Scrow Plug (front) Needle Bar Bushing	1	140549(805), 143086,		Connection with	143551	Looper Holder Shaft
140440(819)	(upper) Oil Plug	1,42024	and 143378		Bushing and 1047(830)		Bushing (back) Oil
	Scrow	143236	Arm Rotary Shaft Screw Plug (front) Washer	143463	Looper Eccentric Connection Slide	143552	Seal (rubber) Looper Holder Shaft
140489(803)		Í	(fiber)	İ	Block Stud	1	Bushing (back)
140542(830)	Bar Scrow(2) Noodle Bar Crank	143370	Oil Lood	143468	Looper Gate (left)		143485 with 143551
140342(030)	Position Screw	143378	Feed Roll Feed	143469	Looper Gate (left)	143554	Looper (back) for
140549(805)	Feed Roll Feed	· I	Regulator Locking Slide Spring	1	143468 with 143470 and 51282(819)	1	3/64 in 3/64 in. to
	Regulator Locking	143430	Arm Shaft (upright)	143470 —	Looper Gate (Init)	1	9/64 in 9/64 in.
140552/0201	Slide Spring Screw	143431	Arm Shaft (upright)		Lock Spring		gauges Note: When ordering
140552(830)	Needle Bar Connecting Link		Collar with two 1259(830)	143475	Lasper Gate (right)	1	143554, state gauge
	Hinge Stud	143432	Arm Top Cover Plug Screw Gasket	143476	Looper Gate (right)	1	required
	Clamping Screw	143433	Bed Cover with Insert	<b>†</b>	143475 with 143477 and 51282(819)	143555	Looper (front) for
140553(805)	Oil Removing Wick		and Reinforcing Plate	143477	Looper Gate (right)		3/64 in 3/64 in. to 9/64 in 9/64 in.
	(head end) Holder Body Hinge Screw	143434	Bed Cover Gasket (cork)	.434//	Lock Spring	1	gouges
140601(809)	Feed Roll Clutch	143435	Bed Cover Hole Plug Screw Gasket	143478	Looper Gate Hinge	1	Note: When ordering
	Position Bracket	143436	Bed Rotary Shaft		Pin(2)	1	143555, state gauge
1404001010	Scre w(2)	143437	Bed Rotary Shaft Belt	143479	Looper Gate Hinge	143556	required. Looper
140607(819)	Arm Top Cover (front) Stitch Regulator	1	Guard with two	143480	Screw Stud(2) Looper Gate		(intermediate)
	Plunger Hole Plug	143438	1448(830) Bad Rotary Shaft		Position Pin(2)	143557	Looper Holder with
	Screw, for	175750	Bushing	143484	Lapper Holder Shaft		26276 and 141158(869)
	plugging the	1	(intermediate)	143485	Looper Holder Shaft	143558	Looper Holder
	Plunger Hole when	143439	Bod Rotary Shaft		Bushing (bock)	143559	Bushing (occentric) Looper Thread Guide
	the Plunger is	l	Bushing (intermediate)	143486	Looper Holder Shaft Bushing (front)		
	LewoAco to Disasus				~1911 Butuld (11001)	143560	Looper Thread Guide
	removed to prevent tampering with the			143490			
			143438 with 143441 and two each 171(805)	143490	Needle Bar Bushing (lower and upper) Oil	143567	Bracket Holder Tension (lapper

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
143568	Tension (looper thread) complete, 143567,	143615	Bed Oil Shield (felt, upper)	147206	Arm Top Cover (front) Gasket	147437	Feed Roll Driving Shoft (upright) Bevel
	three each 143514,	143616	Needle Guard	147395	Combination of Feed		Gear (upper)
	143515 and six 10106	1,041	(movable) Holder		Roll Feed Parts	147438	Feed Roll Driving
43569	Tension (needle thread) Thread Guide (center)	143617	Arm Rotary Shaft Flanged Bushing		1662(819), 141143(803), 143087, 143134,		Shaft (upright) Driving Collar with
43570	Thread Guide (front		(back)	ſ	147472-001,149042,	1	two 1258(830)(2)
	of arm)	143618	Arm Rotary Shaft	147704 000	149046 and 149203	147439	Feed Roll Driving
43571	Thread (needle) Eyelet (side of arm)	·	Sprocket Wheel and Hub with two each	147396-002 147397	Face Plate Face Plate Gosket		Shaft (upright) Hinge Pin (3/4 in. long)(2)
43574	Belt Guard (small)		141146(869) and	147400	Feed Roll Bracket	147440	Feed Roll Shaft
43575	Balt Guard Bracket	142420	202253	147405	with two 141141(869) Feed Roll Brocket	147441	Feed Roll Shoft
143576	Belt Guard Holder with two 1448(830)	143620	Oil Pipe with 143124 and 143125	147405	Pressure Spring	147442-001	Spur Gear Feed Roll Shaft Spur
143577	Belt Guard complete,	143621	Looper Eccentric and	ł	Adjusting Nut		Geer Pin (1/2 in. long)
	with 143574, 143575,	143021	Feed Lifting	147408	Feed Roll Clutch (brake)	147468	Arm Rotary Shoft
	143576 and four 146(819)	1	Eccentric with two	147410	(brake) Feed Roll Clutch		Thrust Coller with
143579	Thread (looper) Take-	143622	1259(830) Oil Return Tube		(brake) Bushing with	147472 001	two 624(830) Feed Roll Eccentric
	up Stripper Plate	1		1	two 453(830)	147472-001	
	Brocket 143518 with 219(809), 237(809)	143624	Arm Rotary Shaft Spracket Wheel Oil	147411	Feed Roll Clutch (broke) Momber	149016 149017	Arm Top Cover (front)
	240(809), 7071,		Retaining Ring		Spring(3)	147017	Arm Top Cover (front) with Stitch Regulator
	51282(809), 139145,	144307	Oil Reservoir Drain	147412	Feed Roll Clutch		Plunger complete,
	139146, 139147, 139148, 139152,	İ	Plug Gasket	147414	(drive) Food Rail Clutch	j	64519, 149018
	139154, 139157,	146505	Arm Shaft (upright)	14/414	(drive) Member		149016 and 13288
	139315, 139316,	ı	Bushing (lower)		Spring(3)	149018	Arm Top Cover (front) Stitch Regulator
	139317, 143517, two each 203(809),	146508	Arm Top Cover Gasket	147415	Feed Roll Clutch Body with two 443(830)		Plunger
	207(809), 665(809)	146552	Arm Screw (right) (2)	1	• •	149042	Feed Roll Eccentric
1 49 600	and 17022	146573 146576	Needle Bor (hollow) Needle Bor Bushing	147416	Feed Roll Clutch Position Bracket	149046	Connecting Rod Feed Roll Feed
143580	Arm Rotary Shaft with 1036(830),	1	(nbber)	147417	Feed Roll Clutch	147040	Regulator Locking
	50555(803)	146580	Food Roll Clutch	1,000	Raller(6)		Slide Ratchet Wheel
	140542(830) and		Shaft Arm Bushing	147418	Feed Roll Clutch Roller Plunger(6)		Retaining Collar with 143088 and two
	crank	1,44601	(front) Oil Wick Clip	147419	Feed Roll Clutch	}	1259(830)
143581-002	Arm Rotary Shaft 143580 with	146591	Oil Flow Body Oil Pump (Centrifugal)		Washer(2)	149118	Feed Roll Guide Bar
	143494-002	1	Cover	147420	Feed Roll Clutch Wearing Plate(6)	149119	Feed Roll Guide
143582	Feed Roll and	146609	Presser Bar Lifting				Bracket
143583-001	Presser Bar Lifter Feed Roll Bracket	146657	Lever Extension Oil Pump (Centrifugal)	147421	Feed Roll Clutch and Shaft complete,	149203	Feed Roll Clutch
143363-001	Shaft	1 .4005/	Screen		147408, 147410,		Shaft Driving Crank with 50443(803)
143584	Feed Roll Bracket	146658	Oil Pump (Centrifugal)	1	147412, 147415,	149205	Oil Removing Wick
143585	Shaft Bushing (lower) Feed Roll Bracket	]	Screen Frame		147422, 147427, two 147419, three	149205	(head end) Hinge
143303	Shoft Bushing (upper)	146659	Oil Pump (Centrifugal)		147411, 147414 and		Plate, Stop, Spring
143586	Feed Roll Bracket	146660	Body Oil Pump (Centrifugal)		six each 147417	140206	Clip and Cover
	Shaft Lifting Lever Guide with 1454(805)	140000	Body 146659 with three	147422	147418 and 147420 Feed Roll Clutch	149206	Oil Removing Wick (head end) Holder
143587	Feed Roll Lifting		143126	14/422	Shoft	}	Body complete,
	Bracket with	146698	Oil Removing Wick	147424	Feed Roll Clutch		140553(805), 146698,
	1057(830)	1	(head end) Holder		Shaft Arm Bushing (front) Oil Wick with		146745, 147055, 147107 and 149205
143589	Presser Bar Bushing (lower)		Body Spring		146580	149210-001	Feed Roll Brocket
143590	Presser Bor Guide	146703	Needle Bar Bushing	147425-001	Feed Roll Clutch		complete, 22837,
	Bracket with	1	(lower and upper) Oil Wick Clamp and		Shoft Arm Bushing (rear)	ļ	147400, 147426, 147430,
143595	1057(830) Tension (needle	1	Retainer	147426	Feed Roll Clutch		147431, 147432,
143373	thread) Releasing	146745	Oil Removing Wick		Shoft Bevel Gear	Į	147433-001, 147434,
	Shaft Crank		(head and) Halder Body		with two 462(830)	j	147435, 147437, 147440, 147441,
143596	Connecting Link Throat Plate for	146790	Arm Rotary Shaft	147426	Feed Rall Driving Shaft (horizontal)	ļ	147442-001 and two
143370	1/8 in 1/8 in. and	146/90	Flanged Bushing (back)		Bevel Gear with two		each 50470(804)
	9/64 in 9/64 in.		Oil Sump Tube with Holder		462(830)		50579(809) and 141068(819)
	gauges, for use with	146829-001	Arm Top Cover	147427	Feed Roll Clutch	152503	Arm Rotary Shaft
	22839 and 139497 Note: 143596 is	146830	Arm Top Cover 146829-001 with		Shaft Caller with two 460(830)	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Bushing (center)
	furnished as regular		140676(819) and	147429	Feed Roll Clutch	164132	Oil Reservoir Sight
	to the machine when	1404	143432		Shaft Oil Retainer		Gauge Background Disc Gasket
	colled for in standard gauges of 1/8 in	146864	Arm Rotary Shaft Bovel Gear, right	147430	(felt) Feed Rall Driving	164132	Oil Roservoir Sight
	1/8 in. and 9/64 in -	İ	hand spiral with	13/430	Shaft (harizontal)		Gauge Window Gasket
	9/64 in.		140333(830) and two	147431	Feed Roll Driving	164132	Oil Reservoir Sight
	Note: For throat plate 143596 use laaper	146908	1259(830) Needle Bar Connecting		Shaft (harizantal) Bevel Gear Cover		Gauge Window Retainer Gasket
	gares 143469 and	0700	Stud Slide Block	147432	Feed Roll Driving	164133	Oil Reservoir Sight
	143476	1	Guide		Shaft (horizontal)	144104	Gauge Window
	Note: When ordering 143596,	146909	Presser Bar Arm Rotary Shaft	147422-001	Spur Gear Food Pall Driving	164134	Oil Reservoir Sight Gauge Window
143597	state gauge required Throat Plate Screw	1, 503.001	Flanged Bushing	147433-001	Feed Roll Driving Shaft (horizontal)		Retainer
	Hole Cover		(front) with Drain		Spur Georpin (1/2 in.	202253	Arm Rotary Shaft
143599-001	Needle Guard	147055	Tube Oil Removing Wick	147434	long) Feed Roll Driving	1	Sprocket Wheel Spring Flange(2)
143601	(movable) Oil Roservoir Sight		(head end) Hinge	/434	Shaft (harizontal)	202253	Bed Rotary Shaft
	Gauge Background		Plate and Cover		Spur Gear and Feed	1	Sprocket Wheel Spring
142410	Disc	147070	Gosket Arm Hole Plus Screw		Roll Shaft Spur	230066	Flange Lap Seam Feller
143612	Looper Driving Arm Connection with four	147070	Arm Hole Plug Screw Washer	147435	Gear Cover Feed Roll Driving	230000	Spring
	175(830) (for Agents	147107	Oil Removing Wick		Shaft (harizantal)	264715	Bed Rotary Shaft Belt
140410	only)	143100	(head end)		Spur Gear and Feed		
143613	Looper Driving Arm 139496 and connection	147108	Oil Removing Wick (head end) Holder		Roll Shaft Spur Gear Cover Plate		
	with 139070 and four		Body 146745 with	147436	Feed Roll Driving	1	
	175(830) (for Agents		146698 and 147107	l	Shaft (upright)	1	
143614	only) Bed Oil Shleid (felt,	147111-001	(for Agents only) Arm Shaft (upright)	147437	Feed Ralf Driving Shaft (upright) Bevel		
			arm andri (UDI)(0711)	i	SOUTH CONTIONS DOVES		